



Note: All the rotation parts should add lubricating grease when installation, flexible.

Technical parameters:
 1. Suitable workpiece range: $\phi 50-\phi 1150mm$.
 2. Max loading capacity: 3000kg.
 3. Max eccentric distance of three jaw: 2mm

(B6)	GB70-85	iner hex boltM5×16	2				
(B5)	GB2673-86	内六角沉头螺钉M10×20	6				
(B4)	GB897-86	spring pin12×40	6	65Mn			
(B3)	GB70-85	inner hex boltM16×50	12				
(B2)	GB70-85	inner hex boltM16×100	3				
(B1)	GB70-85	inner hex boltM16×75	3				
(19)	HK02-19	rotation shaft	1	45	1	1	
(18)	HK02-18	washer	1	Q235-A	0.05	0.05	
(17)	HK02-17	copper nut	1	H65	1	1	
(16)	HK02-16	down bearing shell	1	Q235-A	0.05	0.05	
(15)	HK02-15	top bearing shell	1	Q235-A	0.05	0.05	
(14)	HK02-14	positioning copper joint	1	H65	1	1	
(13)	HK02-13	screw copper sleeve	2	H65	0.14	0.28	
(12)	HK02-12	sliding block	3	45	0.1	0.3	
(11)	HK02-11	rotation plate copper sleeve	2	H65	0.1	0.2	
(10)	HK02-10	base plate	1	Q235-A	11	11	

(9)	HK02-09	sliding block	3	45	0.5	1.5	
(8)	HK02-08	chuck	3	Q235-A	3.1	9.3	
(7)	HK02-07	chuck base	3	Q235-A	7	21	
(6)	HK02-06	rotation blade copper sleeve	3	H65	0.04	0.12	
(5)	HK02-05	rotation pin	3	45	0.3	0.9	
(4)	HK02-04	rotation plate	1	Q235-A	6	6	
(3)	HK02-03	screw	1	45	4.5	4.5	
(2)	HK02-02	chuck body	1	Q235-A	45	45	
(1)	HK02-01	rotation blade	3	Q235-A	8	24	

No.	code	name	qnty	material	unit	total weight	remarks
		three jaw chuck	HK02-00				
sample mark	qnty		weight	ratio			
		assembly parts	2	130	1:3		
			total pages	page no.			
mark	page no.	modified no.	signature	date			
design		standard					
check		ratify					
approval							
technology		date					

借(通)用件登记
 旧底图总号
 底图总号
 签字
 日期